

# National Environmental Achievement Track

#### **Application Form**

U.S. Steel Clairton Works

Name of facility

**USX** Corporation

Name of parent company (if any)

400 State Street

Street address

street address

Street address (continued)

Clairton, PA 15025

City/State/Zip code

Give us information about your contact person for the National Environmental Achievement Track Program.

Name Coleen M. Davis

Title Environmental Control Engineer

Phone 412-233-1015

Fax 412-233-1011

E-mail cdavis@uss.com

Why do we need this information?

EPA needs background information on your face Section

And the section of the evaluate your application.

## Tell us about your facility.

#### What do you need to do?

- Provide background information on you:
- Identify your environmental requiremental.

1	What do you do or make at your facility?	Metallurgical coke and coal chemicals
2	List the Standard Industrial Classification (SIC) code(s) or North American Industrial Classification System (NAICS) codes that you use to classify business at your facility.	SIC 3312 NAICS
3	Does your company meet the Small Business Administration definition of a small business for your sector?	☐ Yes
4	How many employees (full-time equivalents) currently work at your facility?	<ul> <li>☐ Fewer than 50</li> <li>☐ 50-99</li> <li>☐ 100-499</li> <li>☐ 500-1,000</li> <li>☑ More than 1,000</li> </ul>

### Section A, continued

, , ,	∑ Yes PAD004498010	□No
your facility. Use the Environmental Requirements Checklist, at the back of the instructions, as a reference. List your requirements to the right <b>or</b> enclose a	See checklist	
Check the appropriate box in the right-hand column.		e requirements above. the Checklist with my application.
	coal chemicals in	orks is the largest manufacturer of coke and the United States and was the first coke d to become ISO 14001 certified.
	Does your facility have an EPA ID number(s)?  If yes, list in the right-hand column.  Identify the environmental requirements that apply to your facility. Use the Environmental Requirements Checklist, at the back of the instructions, as a reference. List your requirements to the right or enclose a completed Checklist with your application.  Check the appropriate box in the right-hand column.  Optional: Is there anything else you would like to tell us about your facility?	f yes, list in the right-hand column.  See checklist  Generally use the Environmental Requirements  Checklist, at the back of the instructions, as a reference.  List your requirements to the right or enclose a completed Checklist with your application.  Check the appropriate box in the right-hand column.  Uss Clairton Wo coal chemicals in

#### Why do we need this information?

Facilities need to have an operating Environmental Management System (EMS) that meets certain requirements.

1 Check **yes** if your EMS meets the requirements for each



Tell us about your EMS.

#### What do you need to do?

- Confirm that your EMS meets the Achievement Track requirements.
- Tell us if you have completed a self-assessment or have had a third-party assessment of your EMS.

	element below as defined in the instructions.	
	$\mathcal{A}.$ Environmental policy	⊠ Yes
	b. Planning	⊠ Yes
	C. Implementation and operation	⊠ Yes
	d. Checking and corrective action	⊠ Yes
	e. Management review	⊠ Yes
2	Have you completed at least one EMS cycle (plan-do-check-act)?	⊠ Yes
3	Did this cycle include both an EMS and a compliance audit?	⊠ Yes
4	Have you completed an objective self-assessment or third-party assessment of your EMS?	⊠ Yes
	If yes, what method of EMS assessment did you use?	Self-assessment
		☐ GEMI ☐ Other
		☐ CEMP
		☐ Third-party assessment
		☐ ISO 14001 Certification
		Other

#### Why do we need this information?

Facilities need to show that they are committed to improving their environmental performance. This means that you can describe past achievements and will make future commitments.

#### What do you need to do?

Refer to the Environmental Performance Table in the instructions to answer questions I and 2.



Tell us about your past achievements and future commitments.

1 Describe your past achievements for at least two environmental aspects. If you need more space than is provided, attach copies of this page.

Note to small facilities: If you qualify as a small facility as defined in the instructions, you need to report past achievement for at least one environmental aspect.

#### First aspect you've selected

What aspect have you selected?	What was the previous level (2 years ago)?		What is the current level?	
Discharges of Toxics to Water	Quantity	Units	Quantity	Units
	142.62	lb/yr	52. I	lb/yr

i. How is the current level an improvement over the previous level?

This is a more than 60 percent annual reduction in the total pounds of benzene released from the main non-contact cooling water (NCCW) outfall as a result of groundwater infiltration and process upsets and leaks.

ii. How did you achieve this improvement?

This was accomplished through a voluntary portion of our Early Warning Plan. As part of the plan, samples are collected every day at the mouth of Peters Creek (which runs under the plant) and USS Irvin Plant Intake (approximately 3 mile sdownstream), our main NCCW outfall (containing an average of 55 MGD), and its three branches. The reduction was the result of diligent attention and followup to the results of the daily samples through statistical process control techniques.

Second aspect you've selected

What aspect have you selected?		What was the previous level (2 years ago)?		What is the current level?	
Emissions of Particulate Matter		Quantity 40.5	Units ug/m3	Quantity 39	Units ug/m3
i. How is the current level an i previous level?		mprovement over the	2		
The Lincoln monitor is a confrom Clairton Works. A dail average is 50 ug/m3. In addit to the PM-10 measured at the annual average particularly duil. How did you achieve this important to the confidence of the c		ly and annual averages tion to road dust fron iis monitor. Consiste	s are tracked, record n a nearby roadway, ( nt attention must be	ed and legally limited. Clairton Works is a m paid to daily averages	The annual najor contributor
		provement?			
The reduction was accomplished through community cooperation and diligent attention to PM-10 level continuously according to our PM-10 Self-audit Action Plan. The plan outlines three action levels. At this highest level of action - Stage 3 - the reduction of production to reduce fugitive emission potentials is considered and often implemented. Previous to the implementation of the Action Plan the area was clobeing re-designated as "serious non-attainment". Currently the area has demonstrated "attainment."		levels. At the tentials is area was close to			

2 Select at least four environmental aspects (no more than two from any one category) from the Environmental Performance Table in the instructions and then tell us about your future commitments. If you need more space than is provided, attach copies of this page.

**Note to small facilities:** If you are a small facility, you need to make commitments for at least two environmental aspects in two different categories.

#### First aspect you've selected

a. What is the aspect?	Discharges of Toxics to Water	
b. Is this aspect identified as significant in your EMS?	⊠ Yes □ No	
c. What is the current level? You may choose to state this as an absolute value or in terms of units of production or output.	Option A:    Absolute value  Option B:    In terms of    units of production    or output	45.5 lb/day (Quantity/Units) (Quantity/Units)

Option A:	
Absolute value  Option B: In terms of units of production or output	30 lb/day (Quantity/Units) (Quantity/Units)
This reduction of ammonia will management of upset condition detection system is in place usi the biological system.	ns. An early warning
Discharges of Toxics to Water	
Option A: Absolute value  Option B:	90.7 lb/day (Quantity/Units)
units of production or output	(Quantity/Units)
Option A: Absolute value  Option B:	70 lb/day (Quantity/Units)
units of production or output	(Quantity/Units)
This will be accomplished throprocess equipment outages that the influent to the treatment p	it raise the total cyanide in
	Absolute value  Option B: In terms of units of production or output  This reduction of ammonia will management of upset condition detection system is in place usi the biological system.  Discharges of Toxics to Water Yes No Option A: Absolute value  Option B: In terms of units of production or output Option A: Absolute value  Option A: Absolute value  Option B: In terms of units of production or output  Option B: In terms of units of production or output This will be accomplished throuprocess equipment outages tha

Third aspect you've selected			
a. What is the aspect?	Emissions of Particulate Matte	er	
b. Is this aspect identified as significant in your EMS?	⊠ Yes □ No		
c. What is the current level? You may choose to state this as an absolute value or in terms of units of production or output.	Option A: Absolute value	I day at 150 ug/m3 (Quantity/Units)	
	<ul><li>Option B:</li><li>In terms of</li><li>units of production</li><li>or output</li></ul>	(Quantity/Units)	
d. What is the level you are committing to achieve over the next three years? You may choose to state this as an absolute level or in terms of units of production or output.	Option A: Absolute value  Option B: In terms of units of production or output	0 days above 135 ug/m3 (Quantity/Units) (Quantity/Units)	
e. How will you achieve this improvement?	This will be accomplished through the use and, if necessary, modification of our PM-10 Action Plan as described previously.		
Fourth aspect you've selected	Tatal Cassas Usa		
a. What is the aspect?	Total Energy Use		
b. Is this aspect identified as significant in your EMS?	∑ Yes ☐ No		
c. What is the current level? You may choose to state this as an absolute value or in terms of units of production or output.	Option A: Absolute value	6,400,000,000 lb/yr (Quantity/Units)	
	Option B: In terms of units of production or output	(Quantity/Units)	
d. What is the level you are committing to achieve over the next three years? You may choose to state this as an absolute level or in terms of units of	Option A: Absolute value	6,300,000,000 lb/yr (Quantity/Units)	
production or output.	<ul><li>Option B:</li><li>In terms of</li><li>units of production</li><li>or output</li></ul>	(Quantity/Units)	
e. How will you achieve this improvement?	warm NCCW at the wastewa	replacing cold river water with ater treatment plant to reduce I to maintain the temperature cold weather.	

#### Why do we need this information?

Facilities need to demonstrate their commitment to public outreach and performance reporting. You should have appropriate mechanisms in place to identify community concerns, to communicate with the public, and to provide information on your environmental performance.



Tell us about your public outreach and reporting.

#### What do you need to do?

- Describe your approach to public outreach.
- List three references who are familiar with your facility.

1	How do you identify and respond to community concerns?	USS Clairton Works' employees are active on several community and agency advisory boards and committees. In the ISO 14001 EnvMS there are procedures to handle concerns and communications from external sources. As necessary these are tracked.
2	How do you inform community members of important matters that affect them?	Members of the community are informed through the above mentioned boards and committees and through public meetings as appropriate.
3	How will you make the Achievement Track Annual Performance Report available to the public?	
		<ul><li> □ Newspaper</li><li> □ Open Houses</li></ul>
		Other

4 Are there any ongoing citizen suits against your facility?	☐ Yes	⊠ No	
If yes, describe briefly in the right-hand column.			

#### 5 List references below

	Organization	Name	Phone number
Representative of a Community/ Citizen Group	South Allegheny School     District     McKeesport Women's     Garden Club	Patrick Risha     Majorie Shriber	1. 412-675-3070 2. 412-673-6166
State/Local Regulator	I. EPA Region III     2. PaDEP     3. Allegheny County Health Department	<ol> <li>Majorie Easton</li> <li>Samuel Harper</li> <li>Roger Westman</li> </ol>	1. 304-234-0250 2. 412-442-4000 3. 412-578-8103
Other community/local reference	Allegheny County Emergency Management Agency	Chief Robert Full	412-473-2550



Participation Statement.

On behalf of U.S. Steel Clairton Works [my facility],

#### I certify that

- I have read and agree to the terms and conditions, as specified in the National Environmental Achievement Track Program Description and in the Application Instructions;
- I have personally examined and am familiar with the information contained in this Application (including, if attached, the Environmental Requirements Checklist). The information contained in this Application is, to the best of my knowledge and based on reasonable inquiry, true, accurate, and complete, and I have no reason to believe the facility would not meet all program requirements;
- My facility has an environmental management system (EMS), as defined in the Achievement Track EMS
  requirements, including systems to maintain compliance with all applicable federal, state, tribal, and local
  environmental requirements, in place at the facility, and the EMS will be maintained for the duration of the
  facility's participation in the program;
- My facility has conducted an objective assessment of its compliance with all federal, state, tribal, and local
  environmental requirements, and the facility has corrected all identified instances of potential or actual
  noncompliance;
- Based on the foregoing compliance assessment and subsequent corrective actions (if any were necessary), my
  facility is, to the best of my knowledge and based on reasonable inquiry, currently in compliance with applicable
  federal, state, tribal, and local environmental requirements.

I agree that EPA's decision whether to accept participants into or remove them from the National Environmental Achievement Track is wholly discretionary, and I waive any right that may exist under any law to challenge EPA's acceptance or removal decision.

I am the senior facility manager and fully authorized to execute this statement on behalf of the corporation or other legal entity whose facility is applying to this program.

Signature/Date

Printed Name/Title Raymond R. Terza

\* See attached Title V Compliance Schedules

Facility Name U.S. Steel Clairton Works

Facility Street Address 400 State Street

Clairton, PA 15025

Facility ID Numbers PAD004498010

#### **National Environmental Achievement Track**

#### **Environmental Requirements Checklist**

We've included the following Checklist to help you answer questions in Section A, Tell us about your facility. The Checklist will help you identify the major federal, state, tribal, and local environmental requirements that apply at your facility, but it is not an exhaustive list of all environmental requirements that may be applicable at your facility.

If you use this Checklist and choose to submit it with your application, fill in your facility information below and enclose the completed Checklist with your application (see instructions).

Air P	ollut	ion Regulations
Checl	k All	That Apply
$\boxtimes$	1.	National Emission Standards for Hazardous Air Pollutants (40 CFR 61)
$\boxtimes$	2.	Permits and Registration of Air Pollution Sources
	3.	General Emission Standards, Prohibitions and Restrictions
	4.	Control of Incinerators
$\overline{\boxtimes}$	5.	Process Industry Emission Standards
	6.	Control of Fuel Burning Equipment
$\boxtimes$	7.	Control of VOCs
	8.	Sampling, Testing and Reporting
	9.	Visible Emissions Standards
	10.	Control of Fugitive Dust
	11.	Toxic Air Pollutants Control
	12.	Vehicle Emissions Inspections and Testing
$\boxtimes$	13.	Other (you must list these) Federal, State, Tribal or Local Regulations Not Listed
_		Above
		Allegheny County Article XXI
Haza	rdou	s Waste Management Regulations
Checl	k All	That Apply
$\boxtimes$	1.	Identification and Listing of Hazardous Waste (40 CFR 261)
	$\boxtimes$	- Characteristic Waste
		- Listed Waste
	2.	Standards Applicable to Generators of Hazardous Waste (40 CFR 262)
	2. 	- Manifesting
	$\boxtimes$	- Pre-transport requirements
	$\boxtimes$	- Record keeping/reporting
	3.	Standards Applicable to Transporters of Hazardous Waste (40 CFR 263)
		- Transfer facility requirements
		- Manifest system and record-keeping
		- Hazardous waste discharges
	4.	Standards for Owners and Operators of TSD Facilities (40 CFR 264)
		- General facility standards
		- Preparedness and prevention
		- Contingency plan and emergency procedures

		- Manifest system, Record keeping and reporting
		- Groundwater protection
		- Financial requirements
	同	- Use and management of containers
	Ħ	- Tanks
	Ħ	- Waste piles
	H	- Land treatment
		- Incinerators
H	5.	Interim Standards for TSD Owners and Operators (40 CFR 265)
Ш	6.	Interim Standards for Owners and Operators of New Hazardous Waste Land Disposal
	_	Facilities (40 CFR 267)
	7.	Administered Permit Program (Part B) (40 CFR 270)
	8.	Other (you must list these) Federal, State, Tribal or Local Regulations Not Listed
		Above
		PA Hazardous Waste Regulations
Haza	rdou	s Materials Management
Chec	k All	That Apply
$\boxtimes$	1.	Control of Pollution by Oil and Other Hazardous Substances (33 CFR 153)
	2.	Designation of Reportable Quantities and Notification of Hazardous Materials Spill
		(40 CFR 302)
	3.	Hazardous Materials Transportation Regulations (49 CFR 172-173)
$\square$	4.	Worker Right-to-Know Regulations (29 CFR 1910.1200)
Ħ	5.	Community Right-to-Know Regulations (40 CFR 350-372)
	٥.	Community Right to Know Regulations (40 Cl R 330 372)
	6.	Other (you must list these) Federal, State, Tribal or Local Regulations Not Listed
		Above
Solid	Was	ste Management
		That Apply
		Criteria for Classification of Solid Waste Disposal Facilities and Practices (40 CFR
Ш	1.	257)
	2.	Permit Requirements for Solid Waste Disposal Facilities
$\overline{\Box}$	3.	Installation of Systems of Refuse Disposal
$\bowtie$	4.	Solid Waste Storage and Removal Requirements
Ħ	5.	Disposal Requirements for Special Wastes
	3.	Disposal Requirements for Special wastes
$\boxtimes$	6.	Other (you must list these) Federal, State, Tribal or Local Regulations Not Listed
		Above
		PA Residual Waste and Tank Regulations
Wate	er Po	Ilution Control Requirements
Chec	k All	That Apply
$\boxtimes$	1.	Oil Spill Prevention Control and Countermeasures (SPCC) (40 CFR 112)
$\boxtimes$	2.	Designation of Hazardous Substances (40 CFR 116)

	3.	Determination of Reportable Quantities for Hazardous Substances (40 CFR
		117)
$\boxtimes$	4.	NPDES Permit Requirements (40 CFR 122)
	5.	Toxic Pollutant Effluent Standards (40 CFR 129)
	6.	General Pretreatment Regulations for Existing and New Sources (40 CFR
		403)
		Name of POTW
		ID # of POTW
	7.	Organic Chemicals Manufacturing Point Source Effluent Guidelines and
		Standards (40 CFR 414)
	8.	Inorganic Chemicals Manufacturing Point Source Effluent Guidelines and
		Standards (40 CFR 415)
	9.	Plastics and Synthetics Point Source Effluent Guidelines and Standards (40
	1.0	CFR 416)
$\bowtie$	10.	Water Quality Standards
	11.	Effluent Limitations for Direct Dischargers
Ä	12.	Permit Monitoring/Reporting Requirements
	13.	Classifications and Certifications of Operators and Superintendents of
	14.	Industrial Wastewater Plants Collection, Handling, and Processing of Sewage Sludge
H	15.	Oil Discharge Containment, Control and Cleanup
H	16.	Standards Applicable to Indirect Discharges (Pretreatment)
ш	10.	Standards Applicable to Indirect Discharges (Frededition)
$\boxtimes$	17.	Other (you must list these) Federal, State, Tribal or Local Regulations Not Listed
		Above
		PA Clean Streams Act
		Water Regulations
Chec		That Apply
	1.	Underground Injection and Control Regulations, Criteria and Standards (40 CFR 144,
	2	146)
H	2.	National Primary Drinking Water Standards (40 CFR 141)
H	3.	Community Water Systems, Monitoring and Reporting Requirements (40 CFR 141) Permit Requirements for Appropriation/Use of Water from Surface or Subsurface
	4.	Sources
		bources
H	5	
	5. 6	Underground Injection Control Requirements
	5. 6.	Underground Injection Control Requirements Monitoring, Reporting and Record keeping Requirements for Community Water
		Underground Injection Control Requirements
		Underground Injection Control Requirements Monitoring, Reporting and Record keeping Requirements for Community Water
	6.	Underground Injection Control Requirements Monitoring, Reporting and Record keeping Requirements for Community Water Systems
	6.	Underground Injection Control Requirements Monitoring, Reporting and Record keeping Requirements for Community Water Systems Other (you must list these) Federal, State, Tribal or Local Regulations Not Listed
	<ul><li>6.</li><li>7.</li></ul>	Underground Injection Control Requirements Monitoring, Reporting and Record keeping Requirements for Community Water Systems Other (you must list these) Federal, State, Tribal or Local Regulations Not Listed Above
	6. 7.	Underground Injection Control Requirements Monitoring, Reporting and Record keeping Requirements for Community Water Systems Other (you must list these) Federal, State, Tribal or Local Regulations Not Listed Above
	6. 7. cc Sub	Underground Injection Control Requirements Monitoring, Reporting and Record keeping Requirements for Community Water Systems Other (you must list these) Federal, State, Tribal or Local Regulations Not Listed Above  Stances That Apply
	6. 7.	Underground Injection Control Requirements Monitoring, Reporting and Record keeping Requirements for Community Water Systems  Other (you must list these) Federal, State, Tribal or Local Regulations Not Listed Above  Stances That Apply Manufacture and Import of Chemicals, Record-keeping and Reporting
	6. 7. <b>c Sub</b> kk All 1.	Underground Injection Control Requirements Monitoring, Reporting and Record keeping Requirements for Community Water Systems  Other (you must list these) Federal, State, Tribal or Local Regulations Not Listed Above  Stances That Apply Manufacture and Import of Chemicals, Record-keeping and Reporting Requirements (40 CFR 704)
	6. 7. cc Sub	Underground Injection Control Requirements Monitoring, Reporting and Record keeping Requirements for Community Water Systems  Other (you must list these) Federal, State, Tribal or Local Regulations Not Listed Above  Stances That Apply Manufacture and Import of Chemicals, Record-keeping and Reporting

	4. 5. 6. 7. 8.	Chemical Information Rules (40 CFR 712) Health and Safety Data Reporting (40 CFR 716) Pre-Manufacture Notifications (40 CFR 720) PCB Distribution Use, Storage and Disposal (40 CFR 761) Regulations on Use of Fully Halogenated Chlorofluoroalkanes (40 CFR 762) Storage and Disposal of Waste Material Containing TCDD (40 CFR 775)
	10.	Other (you must list these) Federal, State, Tribal or Local Regulations Not Listed Above
Pesticid	e Re	gulations
		hat Apply
		FIFRA Pesticide Use Classification (40 CFR 162)
		Procedures Storage and Disposal of Pesticides and Containers (40 CFR 165)
H		Certification of Pesticide Applications (40 CFR 171) Pesticide Licensing Requirements
H		Labeling of Pesticides
		Pesticide Sales, Permits, Records, Application and Disposal Requirements
		Disposal of Pesticide Containers
	8.	Restricted Use and Prohibited Pesticides
	9.	Other (you must list these) Federal, State, Tribal or Local Regulations Not Listed Above
		ntal Clean-Up, Restoration, Corrective Action
Check A		hat Apply
Ш	1.	Comprehensive Environmental Response, Compensation and Liability Act (Superfund) (Please identify)
	2.	RCRA Corrective Action
	3.	Other (you must list these) Federal, State, Tribal or Local Regulations Not Listed
		Above
Facility		
<b>Facility</b>	Loc	ation: 400 State Street, Clairton, PA 15025

PAD004498010

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**Facility ID Number(s):** 

#### Pushing / Travel Schedule of Compliance Schedule M

Compliance Plan Element	Milestone Date
1. PEC Upgrade	June 30, 2001
Submit to ACHD a permit application for Batteries 1, 2, 3, 7,	
8, 9, 13, 14, and 15.	
2. Wall Inspection	September 30, 2001
Complete an oven-by-oven wall inspection on Batteries 1, 2, 3,	
7, 8, 9, 19 and 20.	
3. Wall Inspection	March 31, 2002
Complete an oven-by-oven wall inspection on Batteries 13, 14,	
15 and B.	
4. Data Collection	May 31, 2002
Complete installation and implementation of automated data	
collection system on Batteries 19 and 20.	
5. Wall Inspection	June 30, 2002
Submit to ACHD a schedule of oven wall repairs for Batteries	
1, 2, 3, 7, 8, 9, 19 and 20. Revise this Schedule of Compliance	
as appropriate.	
6. Data Collection	November 30, 2002
Develop and implement program for use of information from	
collection system data for Batteries 19 and 20 and evaluate	
effectiveness.	
7. PEC Upgrade	December 31, 2002 *
Increase PEC fan capacity on Batteries 1, 2, 3, 7, 8, 9, 13, 14,	
& 15.	
8. Wall Inspection	January 31, 2003
Submit to ACHD a schedule of oven wall repairs for Batteries	
13, 14, 15 and B. Revise this Schedule of Compliance as	
appropriate.	
9. Data Collection	March 31, 2003
Submit to ACHD a summary of the effectiveness of Items 4	
and 6 and submit a schedule of installation of equipment on	
Batteries 1, 2, 3, 7, 8, 9, 13, 14 and 15, if appropriate. Revise	
the Schedule of Compliance.	
10. Compliance demonstration	June 30, 2003 **
Compliance demonstration on Batteries 19 and 20 with ACHD	
Article XXI, Section 2105.21.e.4 and 5. In the event	
continuous compliance is not achieved, the compliance plan	
will be revised.	
11. Compliance demonstration	December 31, 2006**
Compliance demonstration on Batteries 1, 2, 3, 7, 8, 9, 13, 14,	
and 15 contingent upon Elements 6, 7, and 9.	

<sup>\*</sup> Contingent upon receiving final installation permit within 6 months of submittal

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<sup>\*\*</sup> An interim milestone date, which is missed, is not a permit violation provided the final compliance date(s) are met

#### Underfire Stacks Schedule of Compliance Schedule M

Compliance Plan Element	Milestone Date
1. Wall Inspection	September 30, 2001
Complete an oven-by-oven wall inspection on Batteries 1, 2, 3,	
7, 8, 9, 19 and 20.	
2. Wall Inspection	March 31, 2002
Complete an oven-by-oven wall inspection on Batteries 13, 14,	
15 and B.	
3. Data Collection	May 31, 2002
Complete installation and implementation of automated data	
collection system on Batteries 19 and 20.	
4. Wall Inspection	June 30, 2002
Submit to ACHD a schedule of oven wall repairs for Batteries	
1, 2, 3, 7, 8, 9, 19 and 20. Revise this Schedule of Compliance	
as appropriate.	
5. Data Collection	November 30, 2002
Develop and implement program for use of information from	
collection system data for Batteries 19 and 20 and evaluate	
effectiveness.	
6. Wall Inspection	January 31, 2003
Submit to ACHD a schedule of oven wall repairs for Batteries	
13, 14, 15 and B. Revise this Schedule of Compliance as	
appropriate.	
7. Data Collection	March 31, 2003
Submit to ACHD a summary of the effectiveness of Items 3	
and 5 and submit a schedule of installation of equipment on	
Batteries 1, 2, 3, 7, 8, 9, 13, 14, 15, and B, if appropriate.	
Revise the Schedule of Compliance.	
8. Compliance demonstration	June 30, 2003 **
Compliance demonstration on Batteries 19 and 20 with ACHD	
Article XXI, Section 2105.21.e.4 and 5. In the event	
continuous compliance is not achieved, the compliance plan	
will be revised.	D 1 21 2006 tot
9. Compliance demonstration	December 31, 2006 **
Compliance demonstration on Batteries 1, 2, 3, 7, 8, 9, 13, 14,	
15, and B contingent upon Elements 4, 6, and 7.	

<sup>\*\*</sup> An interim milestone date, which is missed, is not a permit violation provided the final compliance date(s) are met

Alternate Quench Tower Baffles for Batteries 7-9, 13-15, and 19-20 Schedule of Compliance Schedule M

Compliance Plan Element	Milestone Date
1. Preliminary Engineering Completed	May 31, 2001
2. Design Engineering Completed	August 31, 2001
3. Submit an installation permit application to ACHD	September 30, 2001
4. Begin Construction	March 31, 2002 *
5. Complete Construction	March 31, 2003 *

<sup>\*</sup> Contingent upon receiving permit within 6 months of submittal

Tar Decanter Pitch Traps Schedule of Compliance Schedule M

Compliance Plan Element	Milestone Date
1. Preliminary Application Engineering and choose trial	September 30, 2001
solution.	
2. Evaluate solution and revise schedule of compliance as	March 31, 2002
appropriate.	
3. Compliance demonstration – Dependent on solution	June 30, 2003
*	

#### Tar Tank Overflow Sample/ View Boxes Schedule of Compliance Schedule M

Compliance Plan Element	Milestone Date
1. Design Engineering	March 31, 2001
2. Complete Construction	December 31, 2001
3. Compliance Demonstration	January 31, 2002

Light Oil Loading Dock Schedule of Compliance Schedule M

Compliance Plan Element	Milestone Date
1. Conduct Leak Test	July 31, 2001
2. Revise Operation and Maintenance Plan	August 31, 2001
3. Compliance Demonstration	September 30, 2001

#### Ammonia Flare Schedule of Compliance Schedule M

Compliance Plan Element	Milestone Date
1. Submit permit revision application	Complete
2. Compliance Demonstration	September 30, 2001 *

<sup>\*</sup> Contingent upon receiving a permit within 6 months of submittal

Boiler Cold Starts
For Boilers 1,2, T1, T2, R1, and R2
Schedule of Compliance
Schedule M

Compliance Plan Element	Milestone Date
Submit waiver request	February 15, 2001
2. Receive waiver from ACHD	Dependant upon ACHD approval of request
3. Submit initial report for compliance	6 months after receipt of ACHD approval of request

Biennial Testing
For Boilers T1, T2, R1, and R2
Schedule of Compliance
Schedule M

Compliance Plan Element	Milestone Date
1. Submit test protocol for biennial testing for Boilers T1, T2,	July 31, 2002
R1, and R2	
2. Conduct biennial testing for Boilers T1, T2, R1, and R2	December 31, 2002
3. Submit test report to ACHD for Boilers T1, T2, R1, and R2	April 30, 2003

Battery Door 40 % Opacity Schedule of Compliance Schedule M

Compliance Plan Element	Milestone Date
Conduct compliance evaluation and investigation	May 31, 2001
2. Revise compliance plan	August 31, 2001

#### No. 2 Continuous Unloader NSPS Schedule of Compliance Schedule M

Compliance Plan Element	Milestone Date
1. Compliance test	May 31, 2001
2. Notification	June 30, 2001

Battery NESHAP
Startup, Shutdown, and Malfunction Plan
Schedule of Compliance
Schedule M

Compliance Plan Element	Milestone Date
1. Review Existing SOP's for conformance with Part 63	May 31, 2001
Requirements	
2. Revise compliance plan to withdraw or provide schedule	June 30, 2001

The National Environmental Performance Track is a U.S. Environmental Protection Agency program. Please direct inquiries to 1-888-339-PTRK (7875) or e-mail ptrack@indecon.com. Mail completed applications to:

The Performance Track Information Center c/o Industrial Economics Incorporated 2067 Massachusetts Avenue 4th Floor Cambridge, MA 02140